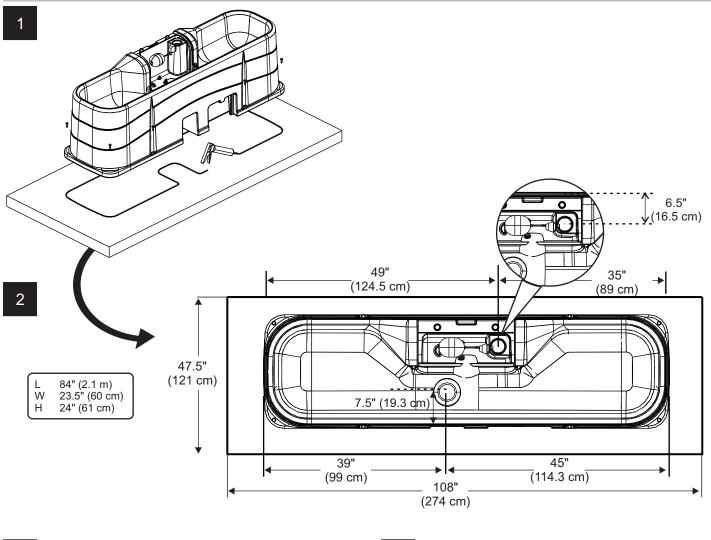
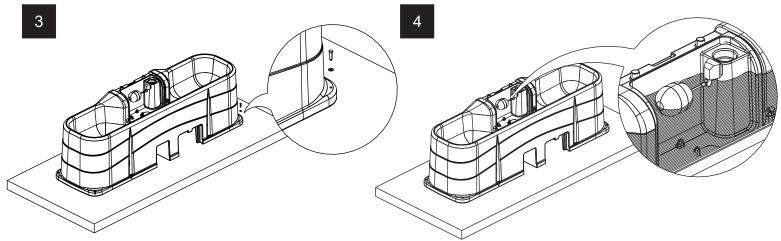


7XL

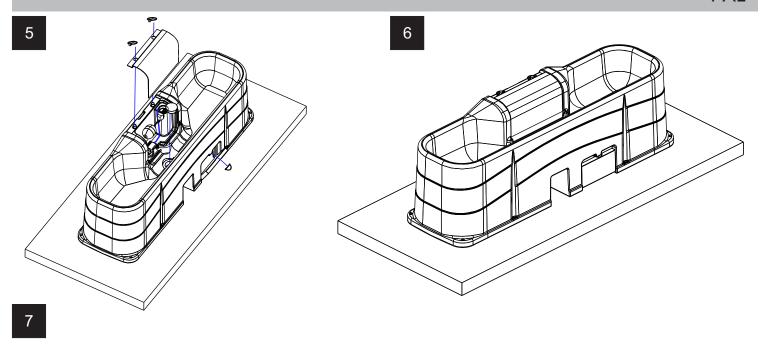


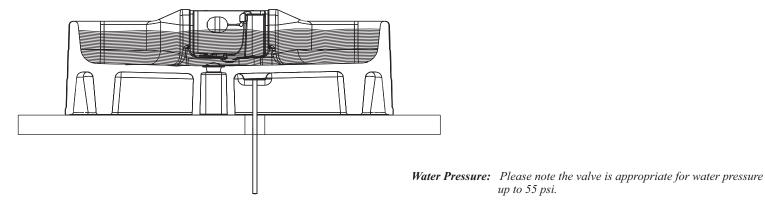






Installation





Updated: July 2015

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Warranty Policy



It is the goal of SPI Plastics Inc. to provide our customers with the finest in livestock watering equipment products.

SPI provides a 10 (ten) year warranty on any purchase of our livestock watering equipment, which includes the models listed below. This warranty covers defects in the material or workmanship. The warranty however, is limited only to the value of the defected part and does not include any freight charges, loss of production and/or changes in operation. It does not cover damage due to careless machine handling and neglect. Proof of purchase is required.

> EE10NG; VS15E; VS20E; VS20LPE **Electric Models**:**

Energy Free Models: 351NG; 352NG; 354NG Tip Tanks: TIPTANK4,NG; TIPTANK7,NG

XL Series: 7XL; 10XL; 12XL

35GALLON;100GALLON;150GALLON Stock Tanks:

Troughs: TROUGH7

Value Series: VS15; VS20; VS20LP

Water Pressure: The valve is appropriate for water SPI provides a 1 (One) Year Warranty for:

pressure up to 55 psi.

Float and Valve

Door Hinges

Submersible Heater and Heat Tape

**Note: To ensure the life of your electric livestock waterer be sure that the waterer is drained and shut off when not in use.

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165 Stoneman Drive, Box 100 [T] 800-269-6533 or 519-935-2211 Shallow Lake, ON N0H 2K0 Canada

[F] 519-935-2174

spi@spiplastics.com www.spiplastics.com



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