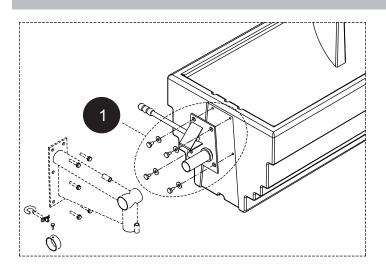
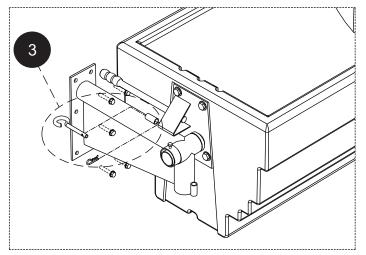
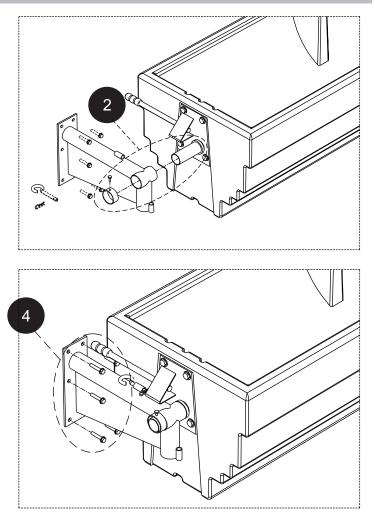


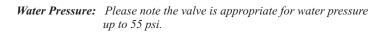
## Installation

## TIPTANK





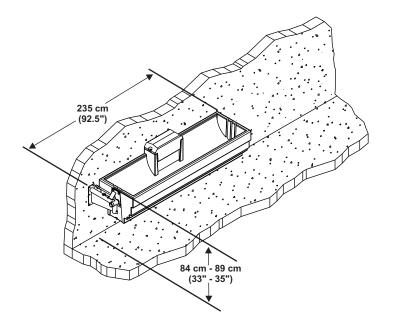




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Box 100, R.R.#2 Shallow Lake, ON N0H 2K0 Canada [T] 800-269-6533 or 519-935-2211 [F] 519-935-2174 spi@spiplastics.com www.spiplastics.com

## Warranty Policy



It is the goal of SPI Industries Inc. to provide our customers with the finest in livestock watering equipment products.

SPI provides a 10 (ten) year warranty on any purchase of our livestock watering equipment, which includes the models listed below. This warranty covers defects in the material or workmanship. The warranty however, is limited only to the value of the defected part and does not include any freight charges, loss of production and/or changes in operation. It does not cover damage due to careless machine handling and neglect. Proof of purchase is required.

Electric Models**:	EE10NG; VS15E; VS20E; VS20LPE
Energy Free Models:	351NG; 352NG; 354NG
Tip Tanks:	TIPTANK4,NG; TIPTANK7,NG
XL Series:	7XL; 10XL; 12XL
Stock Tanks:	35GALLON;100GALLON;150GALLON
Troughs:	TROUGH7
Value Series:	VS15; VS20; VS20LP

## SPI provides a 1 (One) Year Warranty for:

*Water Pressure:* The valve is appropriate for water pressure up to 55 psi.

- Float and Valve
- Door Hinges
- Submersible Heater and Heat Tape

\*\*Note: To ensure the life of your electric livestock waterer be sure that the waterer is drained and shut off when not in use.

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