

# Elephant Riding Animal

## Supplied Part: Elephant Riding Animal

**Suggested Parts\*:** 2 Springs with spring mounting plate and attachment hardware ((8) - 3/8" X 1 1/2" Button Head Bolt, (8) - 3/8" Nylon Lock Nut, (16) - 3/8" Flat Washer).  
Spring assembly mounting hardware - (8) 10" "L" Bolts, (8) 3/8" x 1/4" Bolts, Flat Washers and Lock Washers.  
\*Parts must be provided by the installer but can also be purchased from SPI Industries. (Exception: "L" Bolt)

### Step 1 —

Prepare a hole (minimum 18" (45.7 cm) deep) suitable for securing 8 "L" bolts in cement, utilizing a wooden jig as shown in **Figures 1, 2 and 3**.

Make sure at least 3" (7.6 cm) of the "L" bolts extend out of the cement. Allow the cement to cure for 24 hours before proceeding to attach the Spring Assembly.

Figure 1

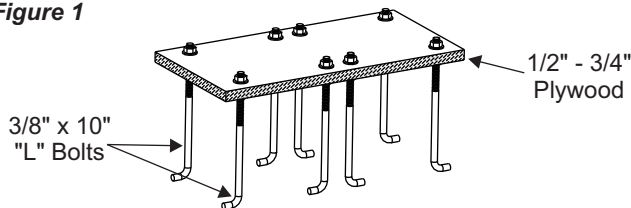


Figure 2

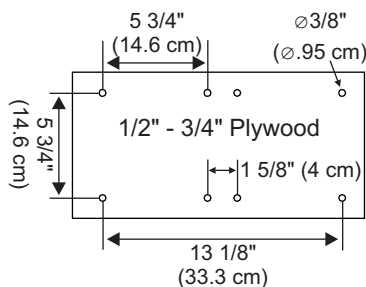
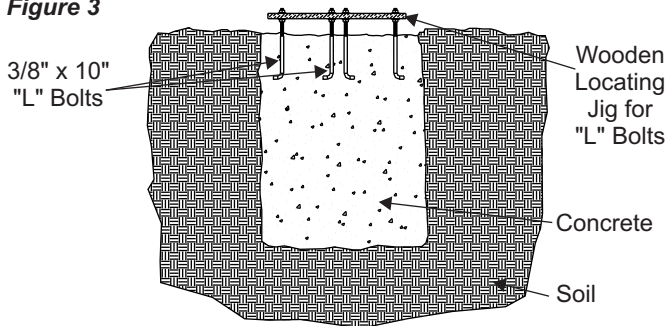


Figure 3



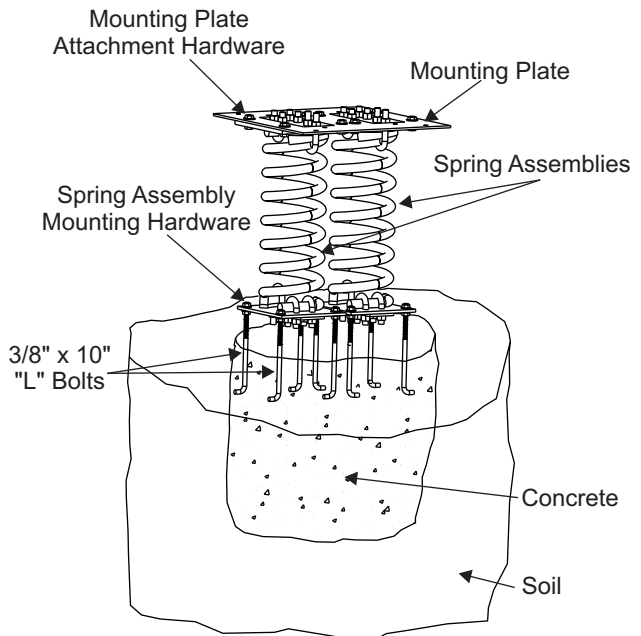
### Step 2 —

Attach the Spring Assembly to the "L" bolts (**Figure 4**).

Using the nuts and washers on the "L" bolts, adjust the Spring Assembly so the Mounting Plate is level.

Cut off any protruding portion of the "L" bolts.

Figure 4

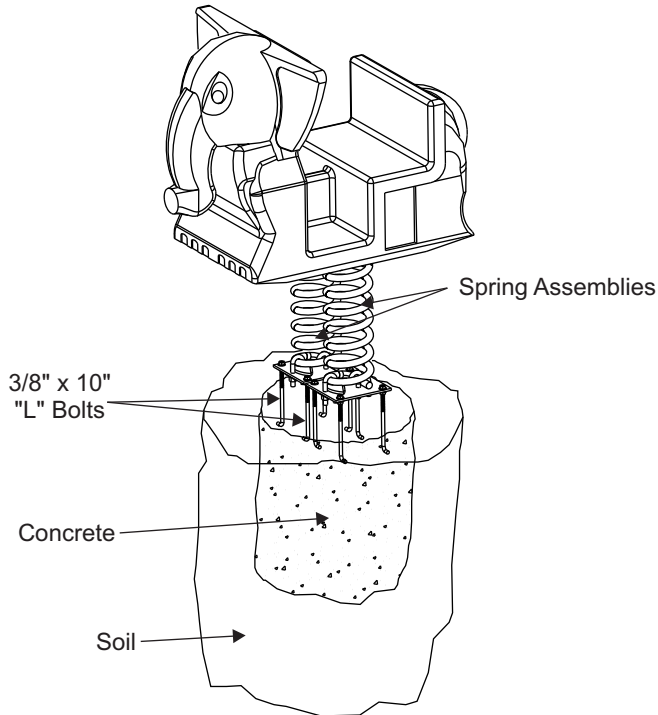


# Elephant Riding Animal

## Step 3 —

Position the Elephant Riding Animal on the Mounting Plate and secure it with (8) 3/8" x 1" bolts and washers as in **Figure 5**.

**Figure 5**



## Step 4 —

Place sufficient surfacing 6" - 9" (15 cm - 23 cm) around the Riding Animal to comply with CSA/ASTM guidelines and to cover the bottom portion of the Spring Assembly. See **Figure 6**.

**Figure 6**

